

Round Gutter Downspout Roll Forming Machine 15m/Min PLC Controlled

Basic Information

- Place of Origin: Jiangsu, China
- Brand Name: Hangzhou Maxwell
- Certification: CE, ISO9001
- Model Number: Gutter Downspout
- Minimum Order Quantity: 1 Set
- Price: USD20000-USD45000
- Packaging Details: Nude Packing In a 40 Feet Container
- Delivery Time: 60 workdays
- Payment Terms: T/T; L/C
- Supply Ability: 30 Set per Mon



Product Specification

- Speed: 15m/min
- Control System: PLC
- Roller Material: NO.45 Fine Steel With Quench Treatment, HRC58-62
- Shaft Material: NO.45 Fine Steel
- Applicable Industries: Building Material Shops, Manufacturing Plant, Construction Works, Other
- Name: Gutter Downspout Roll Forming Machine
- Color: Customizable
- After-Sales Service: Engineers Available To Service Machinery Overseas
- Highlight: **Round Gutter Downspout Roll Forming Machine**



More Images



Product Description

15m/Min PLC Controlled Round Gutter Downspout Roll Forming Machine

Product Description:

The Gutter Downspout Roll Forming Machine features 19 forming stations, which means that it can create precise and accurate gutters with ease. This machine is made from high-quality galvanized steel coils, which ensure that it is durable and long-lasting.

One of the most significant advantages of the Gutter Downspout Roll Forming Machine is its customizable color. This feature allows customers to choose the color that best fits their specific needs and preferences, making it a versatile and useful addition to any project.

The Gutter Downspout Roll Forming Machine is also equipped with a PLC control system, which makes it easy to operate and control. This system ensures that the machine runs smoothly and efficiently, reducing the risk of errors and mistakes.

In addition to its ability to produce square gutter downpipes and connectors, the Gutter Downspout Roll Forming Machine is also capable of producing round gutter downspouts. This feature makes it a versatile and useful machine for a wide range of projects.

In summary, the Gutter Downspout Roll Forming Machine is a high-quality and reliable machine that is perfect for those who are looking for a fast and efficient way to create high-quality gutter downspouts and connectors. Its 19 forming stations, customizable color, and PLC control system make it a versatile and useful addition to any project. Additionally, its ability to produce both square and round gutter downspouts makes it a valuable tool for a wide range of applications.



Features:

Product Name: Gutter Downspout Roll Forming Machine

Name: Gutter Downspout Roll Forming Machine

Forming Stations: 19stands

Applicable Industries: Building Material Shops, Manufacturing Plant, Construction Works . Other

After-Sales Service: Engineers Available To Service Machinery Overseas

Material: Galvanized Steel Coils

This metal rain gutter roll forming machine is also known as the square metal downspout roll forming machine. It has 19 forming stations and is applicable to Building Material Shops, Manufacturing Plant, Construction Works, and other industries. After-sales service is available with engineers who can service machinery overseas. The machine is made from galvanized steel coils.

Technical Parameters:

Parts	Item	Data
-------	------	------

Manual decoiler	Weight	3000kg
	Equipment	Handwheel(contribute decoiling) and brake(avoid the deposition)
	Price	Free as Gift
Main roll forming system	Machine dimension	17000 mm×1200 mm×1400 mm
	Work Voltage	380V/50Hz/3Phases
	Total Power	7.5kw
	Feeding thickness	0.5mm-0.8mm
	Main frame	350H Beam
	Number of roller stations	18
	Machine architecture	20mm medium plate
	Material of roller	NO.45 fine steel with surface hard chrome plating
	Roller shaft	80mm,45#steel
	Main forming power	4kw
	Production speed	8-10m/min
	Material	PPGI PPGL GI GL
Cutter	Cutting blade	Cr12 quenched HRC58-62
	Cutting length tolerance	±1mm/3m
	Cutting type	Hydraulic cutting
PLC Control system	Brand	Delta
	Operation	Touch screen
Bending machine	Power	2.2kw
	Max bending angle	90°
	Speed	3m/min
	Length	3m
	Material	Square pipe welded



Applications:

Certified with CE and ISO9001, this machine is of high quality and meets international standards. The minimum order quantity is 1 set, and the packaging is done in a 40 feet container, ensuring safe and secure transport. The delivery time is 60 workdays, and the payment terms are T/T and L/C. The supply ability is 30 sets per month, making it an ideal choice for building material shops, manufacturing plants, construction works, and others.

The Gutter Downspout Roll Forming Machine can form both downspout and elbow roll. With 19 forming stations, it is capable of producing gutters with a thickness of 0.4-0.8mm. The main motor power is 7.5KW, ensuring efficient and smooth operation.

One of the unique features of this machine is its ability to form round gutter downspouts. This makes it an ideal choice for applications where aesthetics are important. It can also form square gutter downpipes and connectors. This versatility makes it a popular choice for a wide range of applications.

In conclusion, if you are looking for a reliable and versatile solution for your gutter forming needs, the Gutter Downspout Roll Forming Machine from Hangzhou Maxwell is an excellent choice. With its high-quality construction, international certifications, and versatile capabilities, it is a machine that will serve you well for years to come.

Support and Services:

The Gutter Downspout Roll Forming Machine is designed to produce high-quality downspouts for residential and commercial buildings. Our team of technical support professionals is available to assist with any questions or issues that may arise with the machine.

Our product technical support services include:

[Installation and setup assistance](#)

[Training on machine operation and maintenance](#)

[Troubleshooting and repair services](#)

[Parts replacement and ordering](#)

[Upgrades and customization options](#)

We also offer ongoing maintenance and service contracts to ensure optimal performance and longevity of the machine.

With our technical support and services, you can trust that your Gutter Downspout Roll Forming Machine will continue to produce high-quality downspouts for years to come.

Packing and Shipping:

Product Packaging:

[The Gutter Downspout Roll Forming Machine will be packaged securely in a wooden crate.](#)

[All components will be wrapped in bubble wrap or other protective material to prevent damage during shipping.](#)

[The crate will be labeled with the product name and a handling label to ensure safe delivery.](#)

Shipping:

[The Gutter Downspout Roll Forming Machine will be shipped via a reliable and trusted shipping carrier.](#)

[The shipping carrier will provide a tracking number so that the customer can monitor the delivery status.](#)

[The estimated delivery time will be provided to the customer prior to shipping.](#)



Maxwell Hangzhou Maxwell Machinery Equipment Manufacturing Co., Ltd



0086-19560190257



info@hzmaxwellmachine.com



roll-formermachines.com

Building 2, No.6, Zhuluo East Road, Linpu Town, Xiaoshan District, Hangzhou City, Zhejiang Province