

## Fully Automatic Metal Rain Gutter Roll Forming Machine

Our Product Introduction

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### Basic Information

- Place of Origin: Zhejiang, China
- Brand Name: Hangzhou Maxwell
- Certification: CE, ISO9001
- Model Number: YX153\*105
- Minimum Order Quantity: 1 SET
- Price: USD25000-USD28000/set
- Packaging Details: Nude Packaging in a 40 feet container
- Delivery Time: 60 work days
- Payment Terms: T/T, L/C
- Supply Ability: 20 sets per month



### Product Specification

- Name: Gutter Downspout Machine
- Applicable Industries: Manufacturing Plant, Machinery Repair Shops, Building Material Shops, Manufacturing Plant, Construction Works, Others Food & Beverage Factory, Farms, Restaurant,
- Tile Type: PPGI, Q235
- Rolling Thickness: 0.4-0.9
- Feeding Width: 500mm
- Forming Speed: 15m/min
- Material Of Blade: Cr12MoV With Quench Treatment
- Advantage: Forming And Elbow In One Machine
- Highlight: **Fully Automatic Rain Gutter Roll Forming Machine**  
**, Metal Rain Gutter Roll Forming Machine,**  
**15m/min Downspout Gutter Machine**



## Product Description

### Fully Automatic Metal Rain Gutter Square Downspouts And Elbow Roll Forming Machine

Downspouts are used to collect and direct rainwater from the roof, preventing water from seeping into the building's foundation and walls, thus avoiding structural damage. Our fully automatic downspout with elbow roll forming machines feature PLC system control, allowing for automatic length cutting and arc bending based on input parameters such as length, quantity, and arc size.

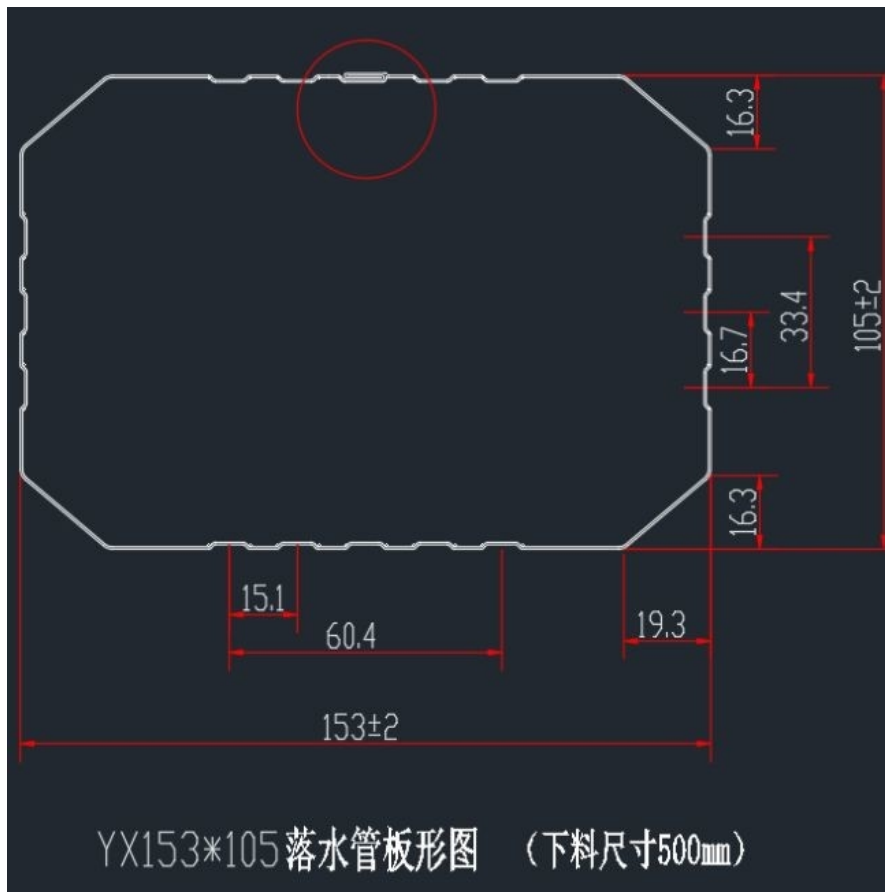


### Main Parameter



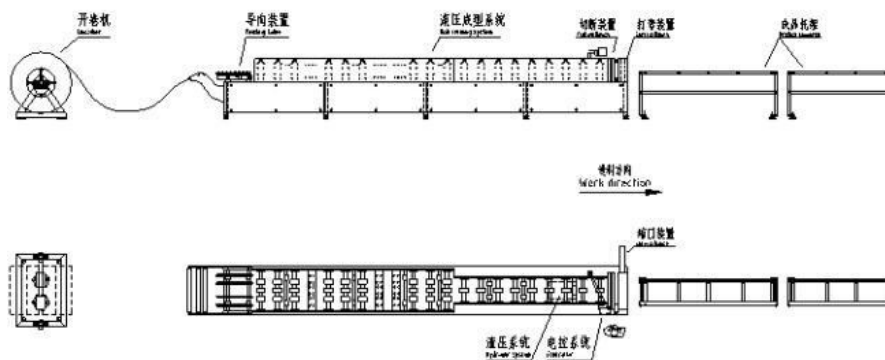
Forming Speed	10-15 m/min
Rolling Thickness	0.4-0.9mm
Control Mode	Siemens PLC
Feeding Width	500mm
Forming Station	26 stands
Roll material	Gcr15 quenching of steel after finishing HRC58-62°C,surface chrome plating
Shaft material and diameter	45# Steel finishing,Shaft diameter is 75mm
Main engine power	7.5kw
Power of hydraulic station	15kw
Hydraulic pressure	12Mpa
Scissors material	Cr12Mov, quench HRC 58-62°C

#### Profile Drawing



#### Chart Flow

Uncoil---Feeding---Roll Forming---Customized Cut-off---Fixed Arc Bending(optional)---output



#### Packaging and Shipping

1. Anti-corrosion oil is sprayed during transportation to prevent oxidation of the machine
2. Packaging isolation film to prevent machine oxidation during transportation
3. Fixed on the container with wire to prevent damage to the machine during transportation




#### **Terms of Trade**

1. Minimum order quantity (MOQ): 1 set
2. Delivery time: about 60 workdays
3. Port of loading: port of Shanghai
4. Type of payment: by T/T or by L/C

#### **After-sales Service**

1. Technical Support: Our experienced technical team is available to provide assistance and guidance on product installation, operation, and maintenance.
2. Spare Parts Supply: We maintain a stock of genuine spare parts to quickly solve any equipment issues and minimize downtime.
3. Training Programs: We offer training programs for your staff to ensure they are proficient in using and maintaining our equipment effectively.
4. Warranty Coverage: The warranty is one year after the client receives the machine. All our products come with a warranty period, during which we provide prompt repair or replacement services for any defects covered under the warranty terms.
5. Regular Maintenance: We recommend and offer scheduled maintenance services to keep your equipment in optimal condition and maximize its lifespan.
6. Customer Feedback: We value your feedback and continuously strive to improve our products and services based on your input.

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